



**Superior Accumulator Buddy™
Remove Small Burrs and Polish Bores - Fast!**

Impregnated with a special super fine abrasive, the Accumulator Buddy™ brushes easily remove small burrs and polish the inside of accumulator bores with virtually no enlargement of the bore diameter itself.

- Improves the surface finish of a bore by up to 50%
- Restore smooth piston operation in seconds
- Services bores from a 1" to 2" (25.40mm to 50.80mm)

Part No. TOOL.157



SF-99 Servo Bore Master Repair Kit 4F27E/FNR5

To release the Intermediate/Overdrive Band for the 2-3 shift on Ford's 4F27E, Direct Clutch oil is applied to the top of the servo piston. The Direct clutch oil, with the aid of the servo return spring, overcomes apply oil, forcing the servo downward and releasing the band. The problem is that as the servo applies and releases, the pin wears the case. This wear in the case creates a gap through which Direct clutch oil leaks, causing a lack of apply pressure to the clutch and release pressure on the servo. With this loss of pressure, the life of both the Direct clutch and the Band, even after a rebuild, is seriously shortened.

Part No. 4F27E.TOOL01

Spare Sleeves for above tool Part No. 4F27E.BUS03



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