

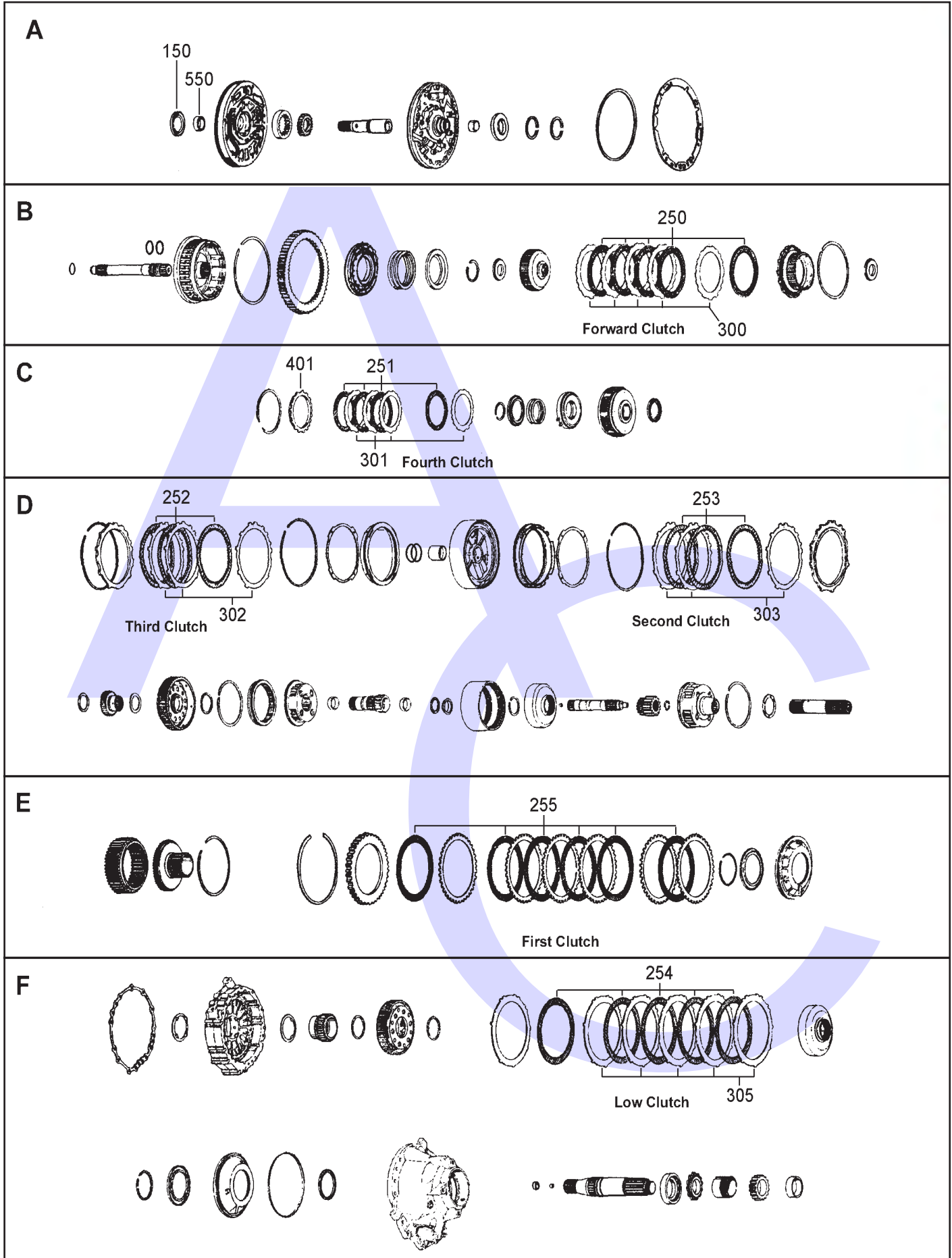
# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



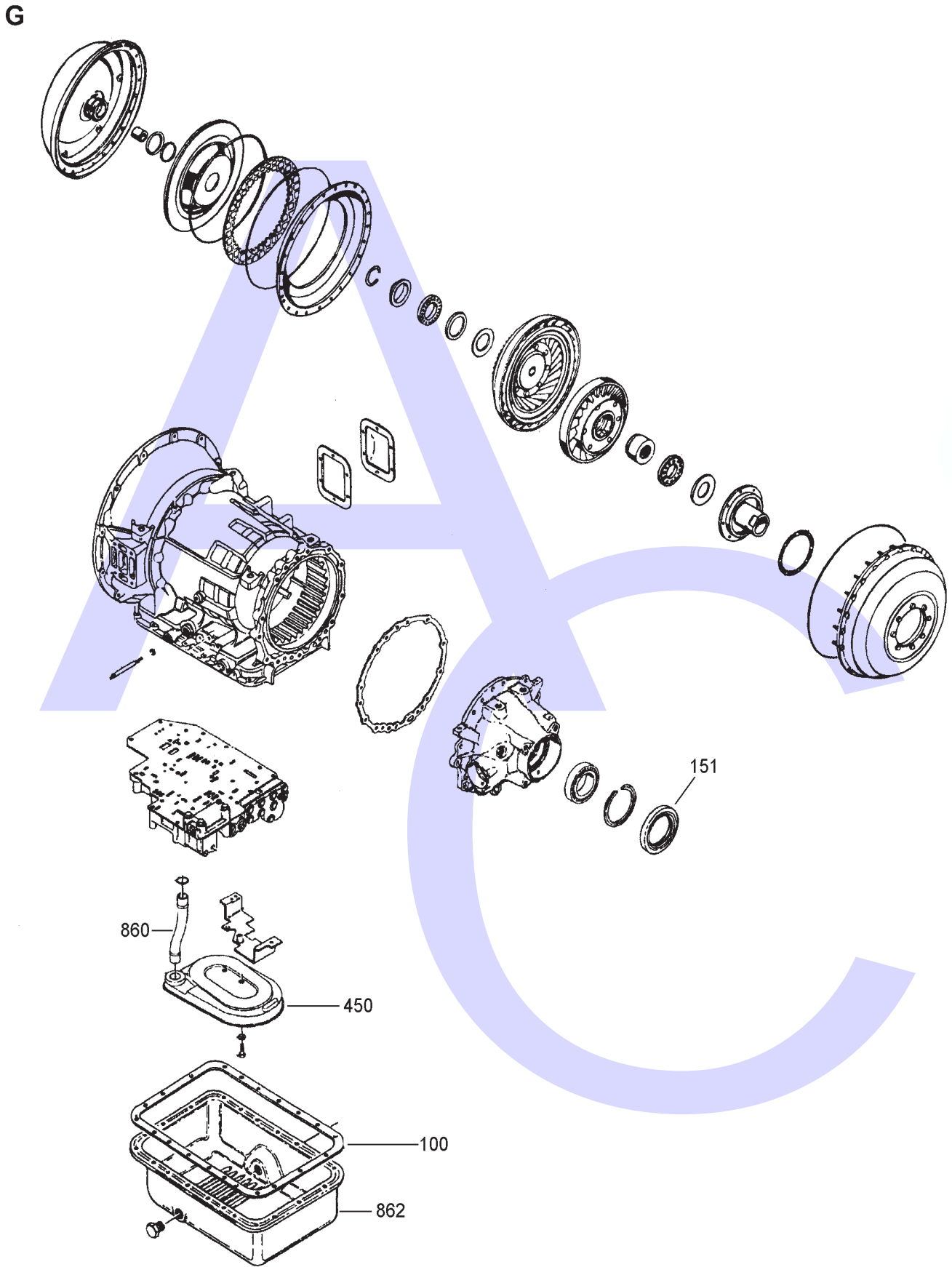
# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



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THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>KITS</b>				
Kit	Overhaul Kit (MT640/643).....	72-ON	1	AT640.OHK01
Kit	Overhaul Kit (MT640/643) (With OEM Gaskets) .....	72-ON	1	AT640.OHK03
Kit	Overhaul Kit (MT643 Only) .....	72-ON	1	AT640.OHK02
<b>GASKETS</b>				
100G	Pan Gasket .....	72-ON	1	AT545.GAS01
<b>RUBBER COMPONENTS</b>				
<b>METAL CLAD SEALS</b>				
151G	Extension Seal (92.20mm OD) .	72-ON	1	AT545.MCS02
<b>MOULDED PISTONS</b>				
<b>SEALING RINGS</b>				
<b>FRICTION PLATES</b>				
250B	Forward Range .....	72-ON	6	AT640.FRP01
251C	Fourth Range .....	72-ON	5	AT640.FRP01
252D	Third Range .....	72-ON	3	AT640.FRP02
253D	Second Range .....	72-ON	3-4	AT640.FRP02
254F	Low Range.....	72-ON	5-6	AT640.FRP02
255E	First Range .....	72-ON	6	AT545.FRP02
<b>STEEL PLATES</b>				
300B	Forward Clutch.....	72-ON	4-6	AT640.STP01
301C	Fourth Clutch .....	72-ON	5-6	AT640.STP01
302D	Third Clutch (224.15mm ID).....	72-ON	5	AT640.STP02
303D	Second Clutch (224.15mm ID)..	72-ON	6	AT640.STP02
303F	Low Clutch (224.15mm ID) (Except MT654 Phase 1 & 2)....	72-ON	7	AT640.STP02
<b>PRESSURE PLATES</b>				
401C	Fourth Clutch .....	72-ON	1	AT640.PP01
<b>SPRINGS &amp; CIRCLIPS</b>				

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>FILTERS</b>				
450G	Pan Filter.....	72-ON	1	AT545.FIL02
NI	Spin on Filter (MT653) .....	All	1	AT545.FIL03
<b>BANDS</b>				
<b>BUSHINGS</b>				
Kit	Bushing Kit.....	72-ON	1	AT640.BK01
550A	Front Pump .....	72-ON	1	AT640.BUS01
<b>THRUST WASHERS &amp; BEARINGS</b>				
<b>ELECTRICAL COMPONENTS</b>				
<b>VALVE BODY PARTS</b>				
<b>HARD PARTS</b>				
860G	Suction Tube, Oil Filter (4.3" (109.22mm)).....	72-ON	1	AT640.TU02
860G	Suction Tube, Oil Filter (5.1" (129.54mm)).....	72-ON	1	AT640.TU01
862G	Oil Pan, (Ribbed With Heater Hole).....	72-ON	1	AT640.PAN01
NI	Governor Assembly (Code #461) (2200-2600 RPM Range).....	72-ON	1	AT545.GOV01
NI	Governor Gear Kit.....	72-ON	1	AT640.GOV01
NI	Roller & Spring Kit (OWC) .....	72-ON	1	AT640.OWC01
<b>SPECIAL ITEMS</b>				
<b>TOOLS &amp; MANUALS</b>				