

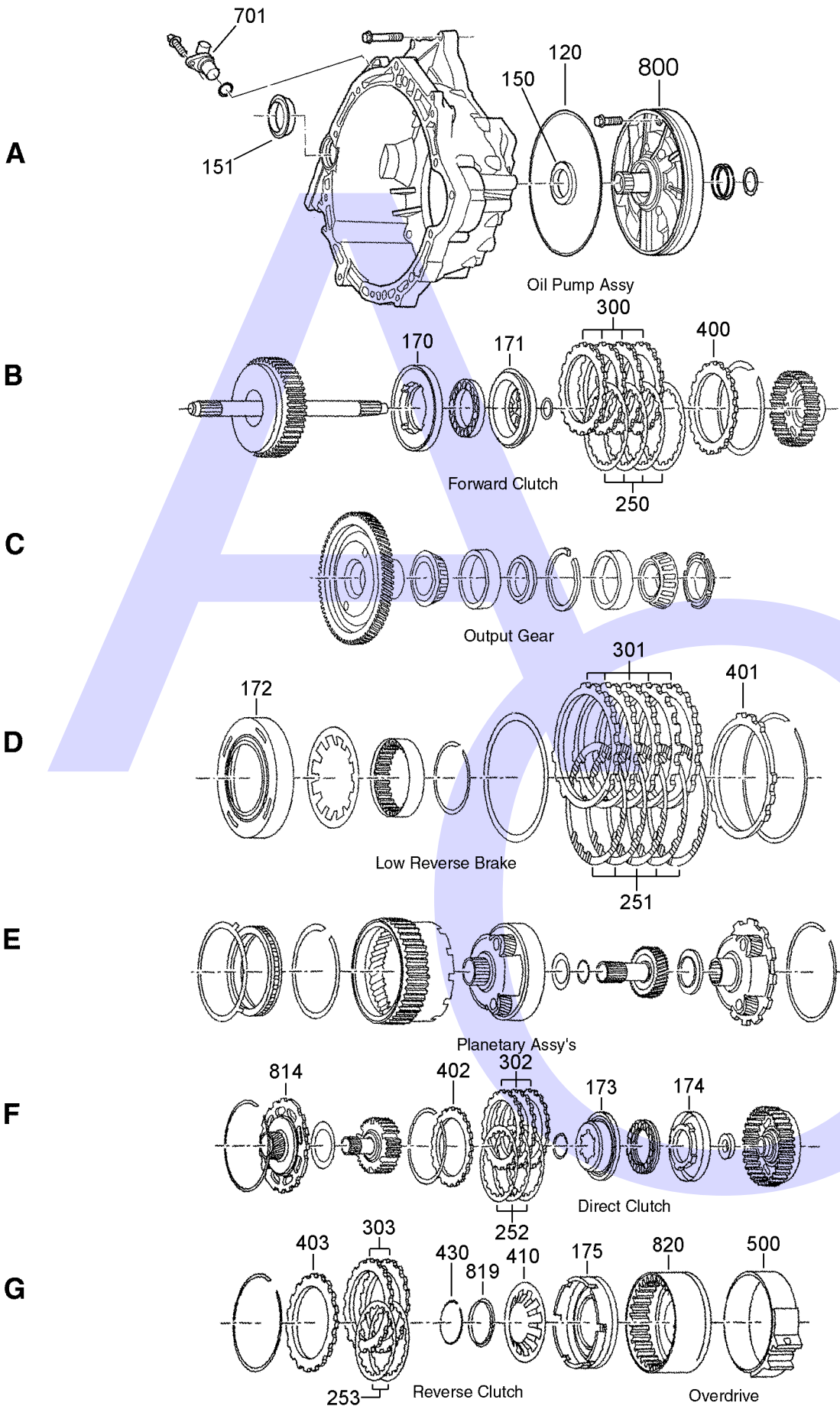
4F27E (Ford Focus) & MAZDA FN4A-EL 4 SPEED FWD (Full Electronic Control)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



4F27E (Ford Focus) & MAZDA FN4A-EL 4 SPEED FWD (Full Electronic Control)

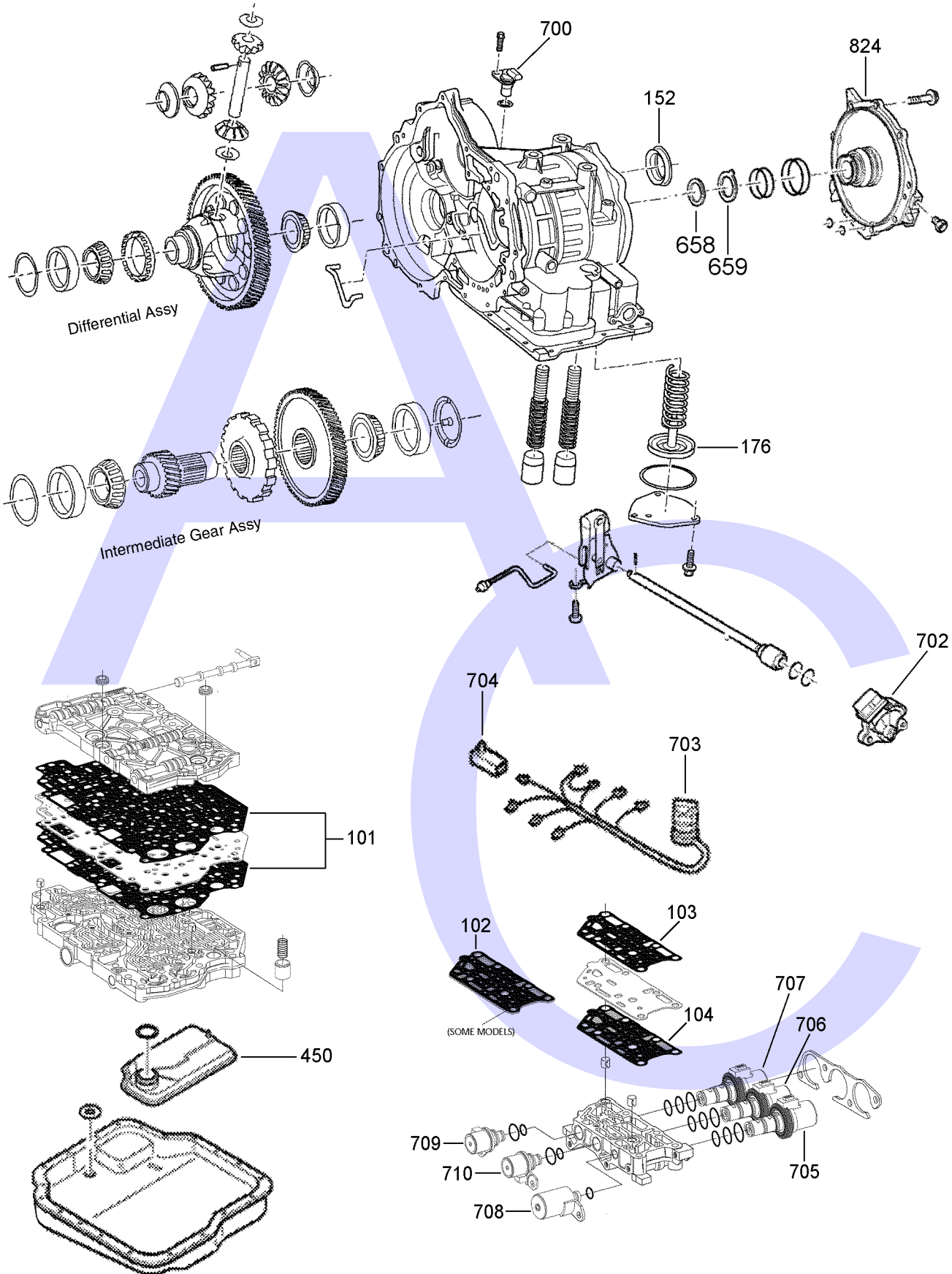


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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
KITS				
Kit	Overhaul Kit Ford 4F27E (Transtec) (With Bonded Pistons).....	00-ON	1	4F27E.OHK01
Kit	Overhaul Kit Ford 4F27E (Precision) (With Bonded Pistons).....	00-ON	1	4F27E.OHK51
Kit	Overhaul Kit Mazda FN4A-EL (Transtec) (With Bonded Pistons).....	99-ON	1	4F27E.OHK02
Kit	Overhaul Kit Mazda FN4A-EL (Transtec) (Without Bonded Pistons).....	99-ON	1	4F27E.OHK04
Kit	Overhaul Kit Mazda FN4A-EL (Precision) (With Bonded Pistons).....	99-ON	1	4F27E.OHK52
GASKETS				
NI	Pan Gasket Ford/Mazda (Duraprene).....	99-ON	1	4F27E.GAS01
101H	Main Valve Body Gasket.....	99-ON	2	4F27E.GAS02
102H	Solenoid Gasket (Moulded with Spacer Plate)....	99-ON	1	4F27E.GAS05
103H	Upper Solenoid Body Gasket ...	99-ON	1	4F27E.GAS04
104H	Lower Solenoid Body Gasket ...	99-ON	1	4F27E.GAS03
RUBBER COMPONENTS				
120A	Pump Lathe Cut Seal Ford Only).....	00-ON	1	4F27E.SQR01
120A	Pump 'O' Ring (Mazda Only)	99-ON	1	4F27E.OR01
METAL CLAD SEALS				
150A	Converter Seal.....	00-ON	1	4F27E.MCS01
151A	Axle Seal R/H Side (Ford Only).....	00-ON	1	4F27E.MCS02
151A	Axle Seal R/H Side (Mazda Only).....	99-ON	1	4F27E.MCS03
152H	Axle Seal L/H Side (Ford Only).....	00-ON	1	4F27E.MCS02
152H	Axle Seal L/H Side (Mazda Only).....	99-ON	1	4F27E.MCS03
MOULDED PISTONS				
170B	Forward Clutch Apply Piston.....	99-ON	1	4F27E.PIS03
171B	Forward Clutch Balance Piston	99-ON	1	4F27E.PIS04
172D	Low/Reverse Brake Piston	99-ON	1	4F27E.PIS07
173F	Direct Clutch Apply Piston	99-ON	1	4F27E.PIS05
174F	Direct Clutch Balance Piston	99-ON	1	4F27E.PIS06
175G	Reverse Clutch (Short Mazda Only).....	99-ON	1	4F27E.PIS01
175G	Reverse Clutch (Tall Ford Only)	99-ON	1	4F27E.PIS02
176H	Servo Piston (Overdrive)	99-ON	1	4F27E.SER01
SEALING RINGS				
Kit	Shaft Sealing Ring Kit.....	99-ON	1	4F27E.SRK01

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
FRICITION PLATES				
Kit	Friction Plate Kit (Ford).....	00-ON	1	4F27E.FRK01
Kit	Friction Plate Kit (Mazda)	00-ON	1	4F27E.FRK03
Kit	Friction Plate Kit (Alto).....	00-ON	1	4F27E.FRK51
250B	Forward Clutch (115mm OD x 1.60mm x 32T) ..	99-ON	4	4F27E.FRP01
251D	Low Reverse Brake (155mm OD x 1.60mm x 42T) ..	99-ON	5	4F27E.FRP04
252F	Direct Clutch Ford Only (115mm OD x 1.60mm x 32T) ..	99-ON	3	4F27E.FRP01
252F	Direct Clutch Internal Spline Mazda Only (Alto) (115mm OD x 2.50mm x 32T) ..	03-ON	3	4F27E.FRP56
302F	Direct Clutch External Spline (Alto) Mazda Only (93mm ID x 2.50mm x 32T)	03-ON	3	4F27E.FRP55
253G	Reverse Clutch (140mm OD x 1.60mm x 32T) ..	99-ON	2	4F27E.FRP02
STEEL PLATES				
Kit	Steel Plate Kit (Ford)	00-ON	1	4F27E.STK01
Kit	Steel Plate Kit (Ford) (Alto).....	00-ON	1	4F27E.STK51
Kit	Steel Plate Kit (Mazda).....	99-ON	1	4F27E.STK02
300B	Forward Clutch (93mm ID x 1.60mm x 32T)	99-ON	4	4F27E.STP01
301D	Low Reverse Brake (142mm ID x 1.60mm x 12T)....	99-ON	5	4F27E.STP05
302F	Direct Clutch Ford Only (93mm ID x 3.30mm x 32T)	00-ON	3	4F27E.STP04
303G	Reverse Clutch (127mm ID x 1.60mm x 36T)....	99-ON	2	4F27E.STP02
PRESSURE PLATES				
400B	Forward Clutch (3.80mm).....	99-ON	1	4F27E.PP01
401D	Low Reverse Brake	99-ON	1	4F27E.PP04
402F	Direct Clutch	99-ON	1	4F27E.PP03
403G	Reverse Clutch (5.00mm).....	99-ON	1	4F27E.PP02
SPRINGS & CIRCLIPS				
410G	Diaphragm Spring (Reverse Clutch).....	99-ON	1	4F27E.DIA01
430G	Retaining Clip (Rev Clutch Diaphragm)	99-ON	1	4F27E.CIR01
FILTERS				
450H	Pan Filter	99-ON	1	4F27E.FIL01
BANDS				
500G	Band - 2nd & 4th.....	99-ON	1	4F27E.BAN01
BUSHINGS				
Kit	Bush Kit	99-ON	1	4F27E.BK01
NI	Stator Support.....	99-ON	2	4F27E.BUS02

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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
THRUST WASHERS & BEARINGS				
658H	Thrust Bearing, Rear Cover (2 Part) (40mm x 28mm x 2.60mm).....	99-ON	1	4F27E.TOR01
659H	Bearing Race, Rear Cover (1 tang Selective) (1.70mm)	99-ON	AR	4F27E.TOR02
	(1.80mm)	99-ON	AR	4F27E.TOR03
	(1.90mm)	99-ON	AR	4F27E.TOR04
	(2.10mm)	99-ON	AR	4F27E.TOR05
	(2.30mm)	99-ON	AR	4F27E.TOR06
	(2.50mm)	99-ON	AR	4F27E.TOR07
ELECTRICAL COMPONENTS				
700H	Speed Sensor - Turbine Shaft ..	99-ON	1	4F27E.ELE01
701A	Speed Sensor - Output.....	99-ON	1	4F27E.ELE02
702H	Range Switch.....	99-ON	1	4F27E.ELE03
703H	Valve Body Loom.....	99-ON	1	4F27E.ELE04
704H	Fluid Temperature Sensor	99-ON	1	AXODE.ELE04
705H	Shift Solenoid 'C' (PWM)	99-ON	1	4F27E.SOL02
706H	Shift Solenoid 'E' (PWM).....	99-ON	1	4F27E.SOL02
707H	Shift Solenoid 'D' (PWM)	99-ON	1	4F27E.SOL02
708H	Solenoid (Pressure Control)	99-ON	1	4F27E.SOL01
709H	Shift Solenoid 'B' (On/Off).....	99-ON	1	4F27E.SOL03
710H	Shift Solenoid 'A' (On/Off).....	99-ON	1	4F27E.SOL03
VALVE BODY PARTS				
HARD PARTS				
800A	Pump Assembly	99-ON	1	4F27E.PUM01
800A	Pump Assembly (Ford OEM)....	99-ON	1	4F27E.PUM02
814F	Rear Sun Gear & Input Hub.....	99-ON	1	4F27E.SUN01
819G	Retainer - Diaphragm Spring (Reverse Clutch)	99-ON	1	4F27E.RET01
820G	Reverse Clutch Drum (Ford Focus).....	99-ON	1	4F27E.DRU01
824H	Rear Cover, Ford Focus (4F27E).....	99-ON	1	4F27E.COV01
824H	Rear Cover, Mazda 626 (FN4A-EL).....	99-ON	1	4F27E.COV02
NI	Honing Brush & Accumulator Kit (Superior).....	99-ON	1	4F27E.ACC01
SPECIAL ITEMS				
TOOLS & MANUALS				
NI	ATSG Rebuild Manual	99-ON		4F27E.MAN01
NI	Accumulator Bore Brush Set (Superior).....	99-ON		TOOL.157

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
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